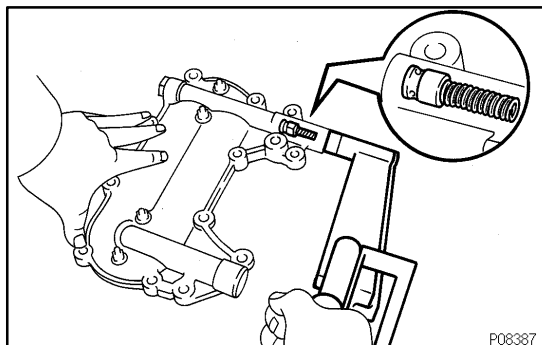




INSTALLATION

1. INSTALL RELIEF VALVE

Install the relief valve, spring and a new gasket with the plug.

Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

2. ASSEMBLE OIL COOLER AND OIL COOLER COVER

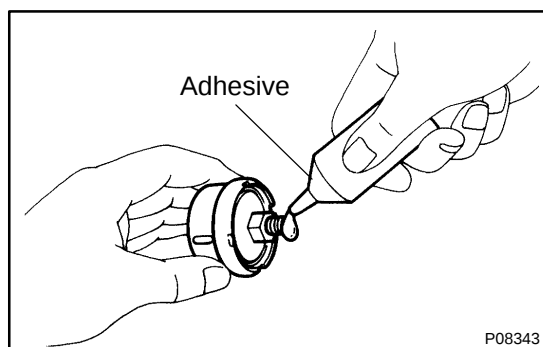
Install 2 new gaskets and the oil cooler to the oil cooler cover with the 4 nuts.

Torque: 17 N·m (170 kgf·cm, 12 ft·lbf)

3. INSTALL OIL COOLER AND OIL COOLER COVER ASSEMBLY

Install a new gasket, the oil cooler and oil cooler cover assembly with the 10 bolts and 2 nuts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)



4. INSTALL OIL PRESSURE SWITCH

(a) Apply adhesive to 2 or 3 threads of the oil pressure switch.

Adhesive:

Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent

(b) Install the oil pressure switch.

5. INSTALL NO.1 EXHAUST MANIFOLD

(a) Install a new gasket and the exhaust manifold with the 6 nuts.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

(b) Install the heat insulator with the 3 bolts.

Torque: 19 N·m (195 kgf·cm, 14 ft·lbf)

6. INSTALL FRONT EXHAUST PIPE

(a) Install 2 new gaskets and the front exhaust pipe with the 4 nuts.

Torque: 63 N·m (630 kgf·cm, 46 ft·lbf)

(b) Install the No.1 support bracket with the 2 bolts.

Torque: 24 N·m (240 kgf·cm, 17 ft·lbf)

(c) Connect the clamp and tighten the clamp bolt.

Torque: 19.5 N·m (195 kgf·cm, 14 ft·lbf)

(d) Connect the front exhaust pipe to the rear TWC with a new gasket, 2 bolts and 2 nuts.

Torque: 46 N·m (470 kgf·cm, 34 ft·lbf)

7. INSTALL AIR CLEANER CAP AND HOSE

8. FILL RADIATOR WITH ENGINE COOLANT

9. START ENGINE AND CHECK FOR LEAKS

10. CHECK ENGINE OIL